

Work Order ID 120767

June-11-14 9:13:23 AM

120767

RUSH

Page 1

Item ID: D2855-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cap

Start Date: 6/11/14

Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/11/14

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: *u*

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2855

Rev B

130

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK:
4 X D2855 B *H 1697*
3- Cut to length as per dwg
4- Deburr

SA-14-6-11

2

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

PAS 27 9-89 4/6/11

2

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Page 2

Item ID: D2855-3

Accept

N19000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cap

Start Date: 6/11/14

Start Qty: 4.00

4

Cust Item ID:

Required Date: 6/11/14

Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

150

Powdercoat

Powder Coating

Memo

0.00

TOUCH UP POWDER COAT A/R

START TIME:

OVEN TEMPERATURE:

FINISH TIME:

27694614

2x of 24 11/06/11

160

QC3- Inspect Part Finish

0.00

160

QC

Quality Control

Memo

0.00

DAS
15
9-89

2x of 24 11/06/10

170

Small Fab

0.00

170

Small Fab

Small Fab

Memo

0.00

Install Inserts as per Dwg D2855

N/A 24 11/06/10

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Page 3

Item ID: D2855-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Cap
Start Date: 6/11/14 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 6/11/14 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC5- Inspect part completeness to step on W/O	0.00							
180									
QC	Memo	0.00							
Quality Control									
190	Identify as per dwg & Stock Location: <u>F12-001</u>	0.00							
190									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

MF
14-6-21

Picklist Print

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Page 1

Work Order ID: 120767

120767

Parent Item: D2855-3

D2855-3

Parent Item Name: Cap

Start Date: 6/11/14

Required Date: 6/11/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2855		Manufactured	No				Each	37.0000		4			

D2855

Cap

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FP001	35	
105248	6	
111897	18	
117281	11	
ST019	2	
10360	2	

MF 14-6-11

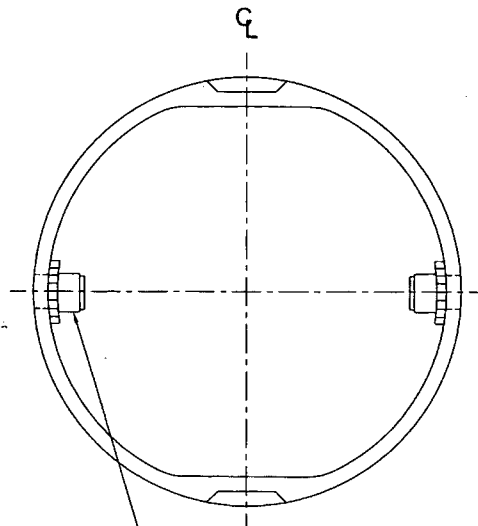
8 7 6 5 4 3 2 1

D

C

B

A

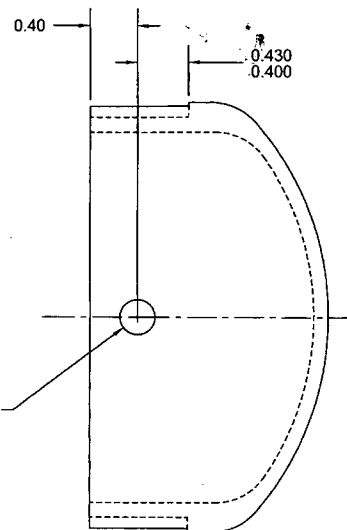


INSTALL ALS4-1032-225 (OR AKS7-1032-225, OR
ALS7-1032-225, OR AKS4-1032-225) INSERT ON
INSIDE OF CAP (AFTER POWDER COAT)
2 PL

D2855-3 CAP
(MAKE FROM D2855C CASTING)



W/0120767



NOTES:

- 1) MATERIAL: MAKE FROM D2855C OR D2855
- 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.50 lbs

RELEASED
04/11/15

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>RF</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>RF</i>	D2855	SHEET 3 OF 3
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	CAP	NTS
DATE	09.06.30	<small>COPYRIGHT © 1996 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1